



汕头市昌华机械设备有限公司

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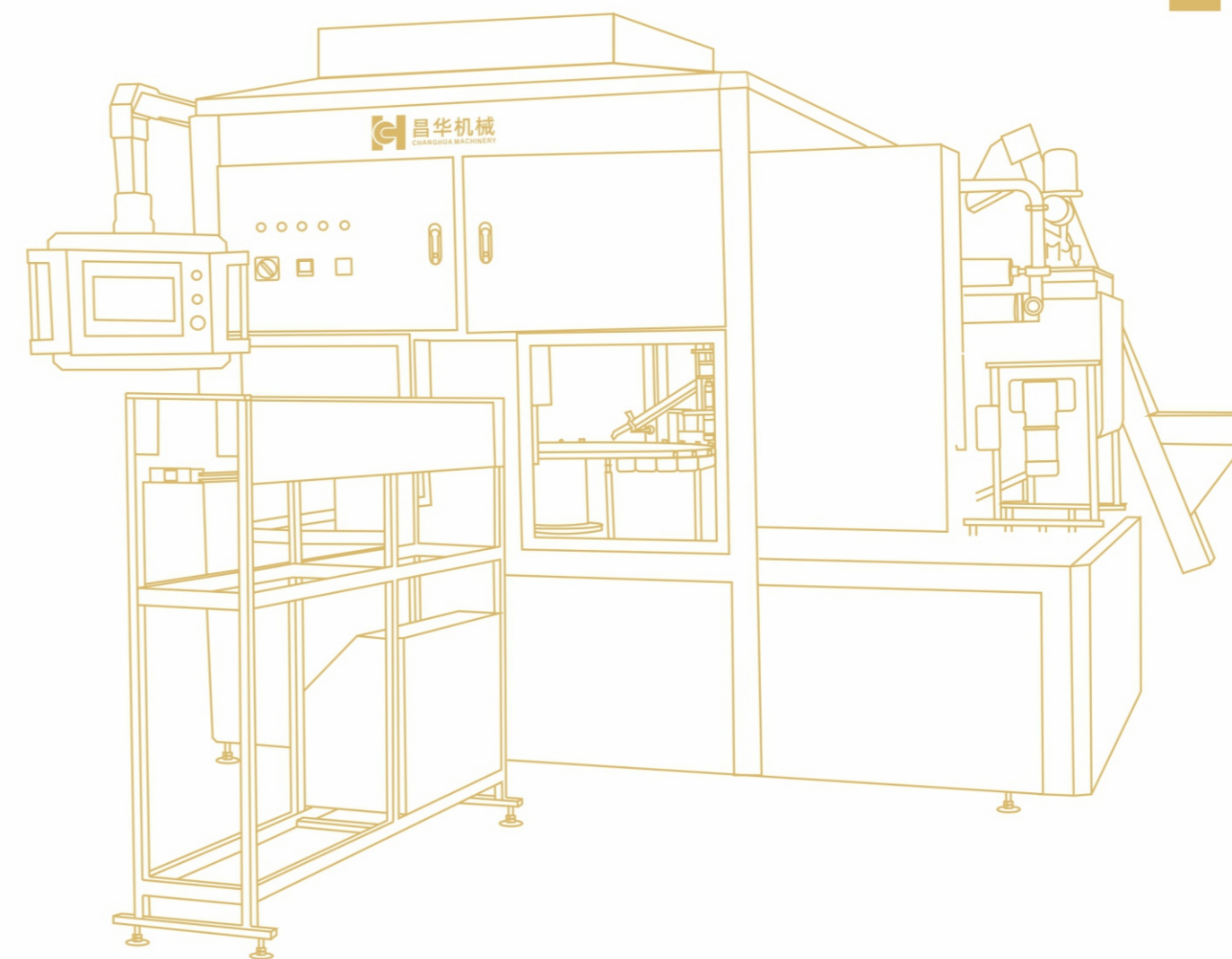
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公众号



官网



AUTOMATIC FILLING AND SEALING MACHINE 全自动充填封口机



SELF-SUPPORTING BAG FILLING AND CAPPING MACHINE

自立袋充填旋盖机



PREMADE BAG PACKING MACHINE

给袋式包装机



AUTOMATIC FILLING MACHINE

自动灌装机



PARTIAL

COOPERATION PARTNER

部分合作伙伴



排名不分先后
Names Listed In No Particular Order

企业精神：敬业、求实、开拓、奋进；
发展思路：以人为本，企业与员工共发展；
企业目标：坚持科技创新

Enterprise spirit: dedication, pragmatic, pioneering and forge ahead;
Development: people-oriented, enterprise and staff development;
Enterprise target: adhere to the scientific and technological innovation





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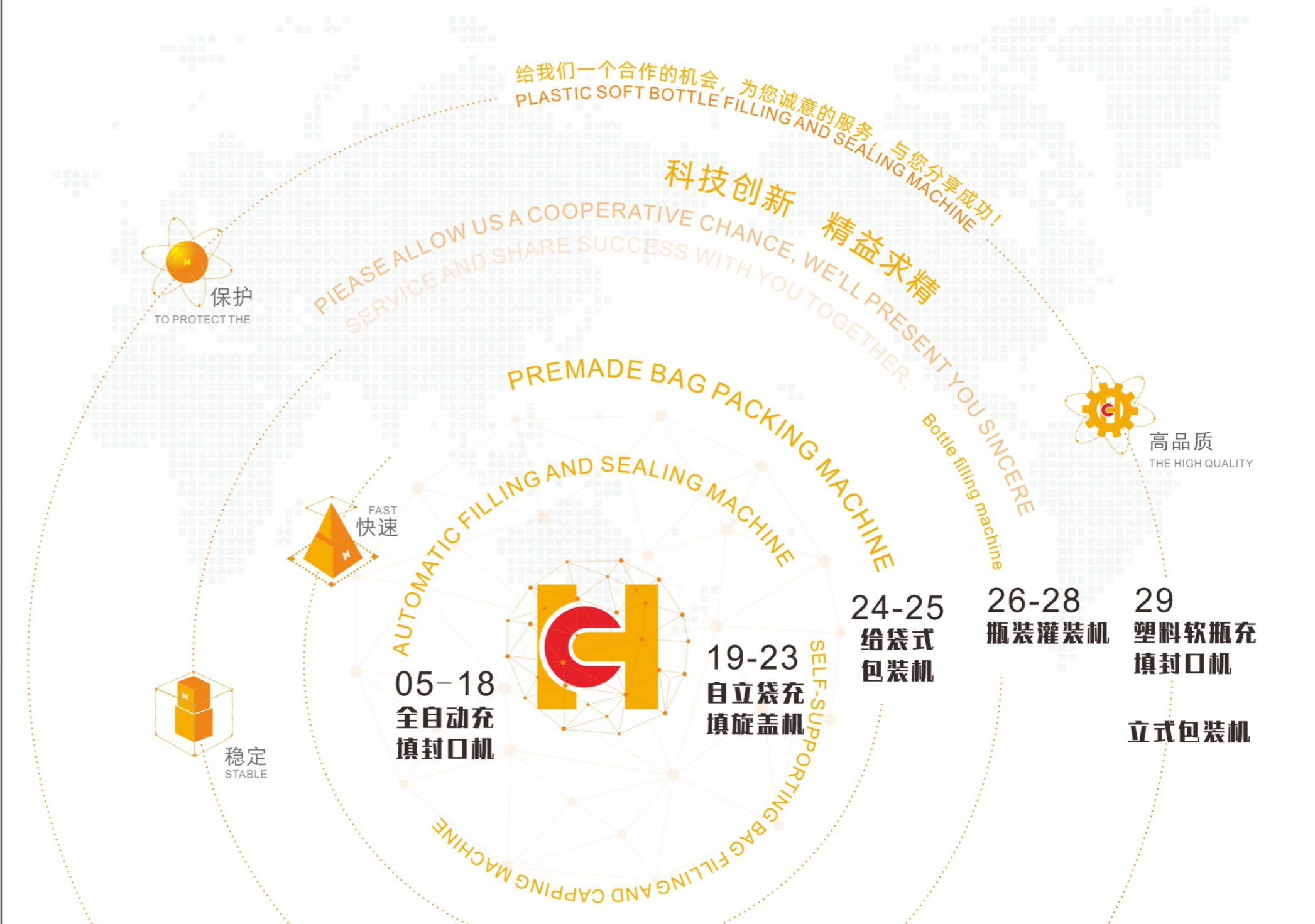
ENTERPRISE 企业简介 PROFIL

汕头市昌华机械设备有限公司座落于南海之滨，素有“海滨邹鲁”之称的城市-汕头。是一家专业从事各类食品包装机械的生产企业，集科研、开发、制造、销售及完善售后服务于一体。我们不断引进、吸收国内外先进技术并结合实践经验，坚持创新，产品深得广大客户好评，产品畅销全国各地。本公司拥有高技术人才，高素质工作团队，可以及时的为客户提供完善的售后服务。“专业资格，打造品牌”是昌华的经营目标，“可靠的质量、信赖的价格”是昌华的经营宗旨。本公司一贯秉承严谨务实的态度，“以质量求生存、以服务求发展，始终以重合同、守信用”为企业宗旨，在不断提高产品质量的同时，我们坚持诚信经营，质量先行，客户至上的原则。我们真诚欢迎各界前来洽谈、参观，开拓更加广阔的市场，共创美好未来。

Shantou Changhua Machinery Equipment Co., Ltd. is located in the South China Sea, known as the "seaside Zou Lu" city - Shantou. Is a professional engaged in all kinds of food packaging machinery production enterprises, set research, development, manufacturing, sales and improve after-sales service in one. We continue to introduce and absorb advanced technology at home and abroad, combined with practical experience, and adhere to innovation. Our products are well received by our customers and sell well all over the country. The company has high-tech talents, high-quality work team, can provide customers with perfect after-sales service in time. "Professional qualification, brand building" is the business goal of Changhua, "excellent quality, reliable price" is the business purpose of Changhua. The company has always adhered to a rigorous and pragmatic attitude, "quality for survival, service for development, always to the contract, keep promise" as the enterprise tenet, while constantly improving product quality, we adhere to the principle of integrity management, quality first, customer first. We sincerely welcome all walks of life to negotiate, visit, open up a broader market, and create a better future.



昌华 changhua 机械 MACHINERY



昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5



CFD系列酱料全自动充填单片膜封口机 (高配型-伺服传动, 配置防尘罩、百万级空气净化器)

Sauce automatic filling single film sealing machine
(High configuration- Servo drive, Equipped with dust cover, million air purifier)



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CHANGHUA MACHINERY
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全自动充填封口机
AUTOMATIC FILLING AND SEALING MACHINE

可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机型适用于杯装酱料的灌装及单片膜封口, 如蘑菇酱、牛肉酱、辣椒酱等物料。

Applications:

This machine is suitable for filling cup sauce and sealing with single film, such as mushroom sauce, beef sauce, chili sauce and other materials.

工作流程:

自动送碗/杯→自动压杯→UV杀菌灯杀菌→伺服定量充填→自动吸放单片膜→封口I→封口II→冷封III→机械顶杯→翻转退杯, 整个过程全自动化控制。

Work flow:

Automatic feeding cup→automatic pressing cup→UV lamp sterilization→servo quantitative filling→automatic suction and discharge of single film→sealing I→sealing II→cold sealing III→mechanical top cup→reverse cup→mechanical top cup output, the whole process is fully automated control.

型号Model	CFD-4	CFD-6	CFD-8	CFD-16
生产速度 Production rate	3500-4500杯/小时	5000-5600杯/小时	7000-7600杯/小时	12000-13000杯/小时
灌装容量 Filling Volume	250-500g	100-300g	100-200g	100-200g
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz			
用气要求 Air Consumption	0.8-1.0 m ³ /min 0.7-0.8Mpa			
机器尺寸 Machine Dimension	L5200xW850xH2400mm	L5200xW1050xH2400mm	L5200xW1250xH2400mm	L8000xW1250xH2400mm

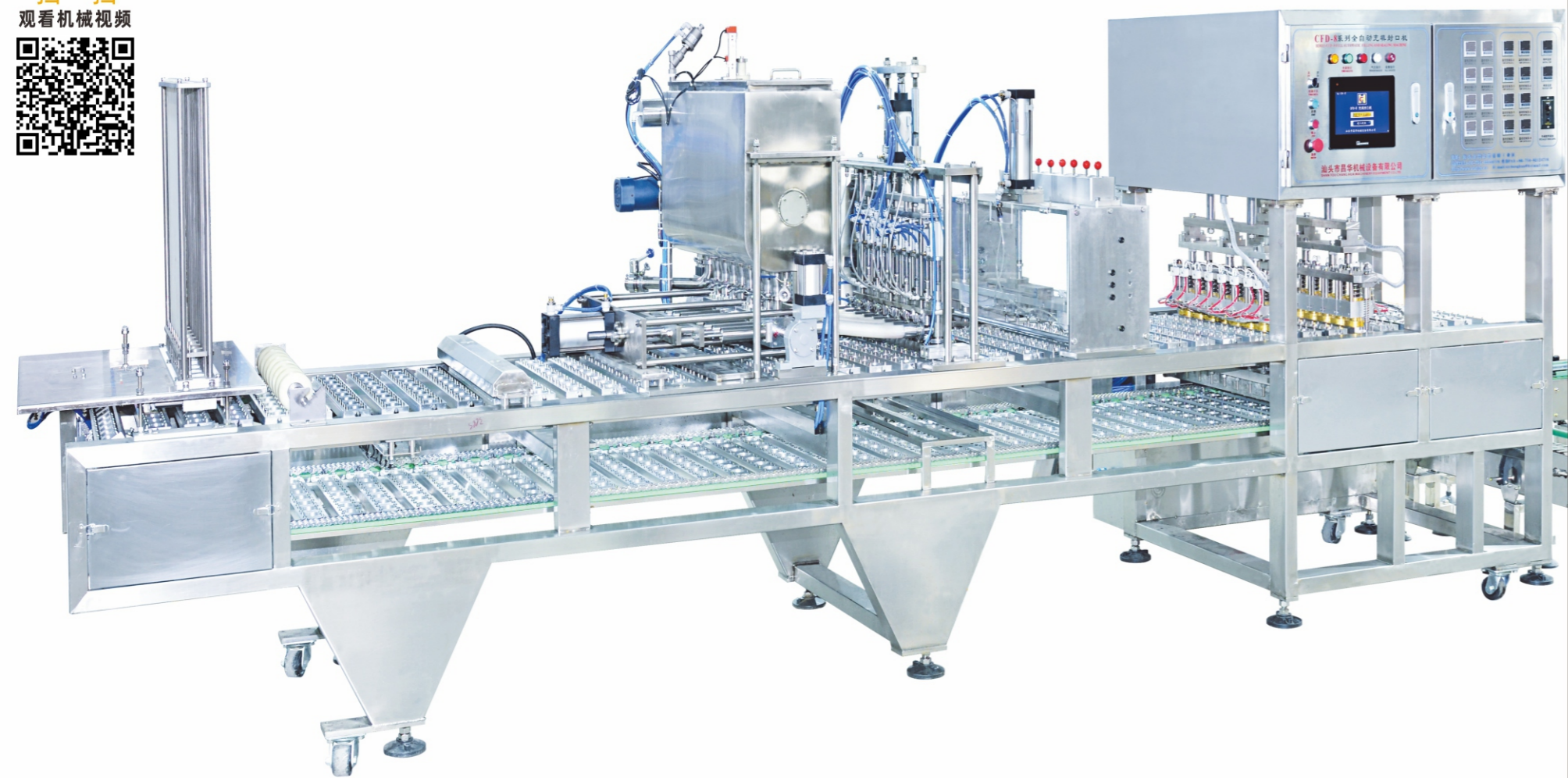




CFD系列酱料全自动充填单片膜封口机 (经济型-步进传动)

Sauce automatic filling single film sealing machine (Economic type- step-by-step drive)

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全自动充填封口机
AUTOMATIC FILLING AND SEALING MACHINE

可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机型适用于杯装酱料的灌装及单片膜封口, 如蘑菇酱、牛肉酱、辣椒酱等物料。

Applications:

This machine is suitable for filling cup sauce and sealing with single film. such as mushroom sauce, beef sauce, chili sauce and other materials.

工作流程:

自动送碗/杯→自动压杯→UV杀菌灯杀菌→定量充填→自动吸放单片膜→封口I→封口II→冷封III→机械顶杯→翻转退杯, 整个过程全自动化控制。

Work flow:

Automatic feeding cup→automatic pressing cup→UV lamp sterilization→quantitative filling→automatic suction and discharge of single film→sealing I→sealing II→cold sealing III→mechanical top cup→reverse cup→mechanical top cup output, the whole process is fully automated control.

型号Model	CFD-4	CFD-6	CFD-8	CFD-16
生产速度 Production rate	3500-4500杯/小时	5000-6000杯/小时	7000-7600杯/小时	12000-13000杯/小时
灌装容量 Filling Volume	250-500g	100-300g	100-200g	100-200g
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz			
用气要求 Air Consumption	0.8-1.0 m ³ /min 0.7-0.8Mpa			
机器尺寸 Machine Dimension	L5200xW800xH1900mm	L5200xW1000xH1900mm	L5200xW1200xH1900mm	L8000xW1200xH1900mm





CFD系列油脂全自动充填封口机 (高配型-伺服传动, 配置防尘罩、百万级空气净化器)

Grease automatic filling and sealing machine (High configuration- Servo drive, Equipped with dust cover, million air purifier)



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全自动充填封口机
AUTOMATIC FILLING AND SEALING MACHINE

可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机型适用于杯装牛油、橄榄油、花生油的灌装及封口。

Applications:

This machine is suitable for filling and sealing cup of butter, olive oil and peanut oil.

工作流程:

自动送杯→自动压杯→伺服定量充填→放膜→自动打码→电眼检测→封口I→电眼校正→封口II→剪切→收废膜→机械手抓拿出杯, 整个过程全自动化控制。

Work flow:

Automatic feeding cup→automatic pressing cup→servo quantitative filling→unwinding film→automatic printing of production date→electric eye detection→sealing I→electric eye correction→sealing II→shearing→collecting waste film→manipulator grabbing and withdrawing cup, the whole process is fully automated control.

型号Model	CFD-4	CFD-6
生产速度 Production rate	3500-4500杯/小时	5000-5600杯/小时
灌装容量 Filling Volume	150-200g	100-150g
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz	
用气要求 Air Consumption	0.8-1.0 m ³ /min 0.7-0.8Mpa	
机器尺寸 Machine Dimension	L6200xW1050xH2400mm	L6200xW1300xH2400mm



CFD系列碗装、杯装银耳羹/小米粥全自动充填封口机

Bowl or cup tremella soup automatic filling and sealing machine

CHANGHUA MACHINERY
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全自动充填封口机
AUTOMATIC FILLING AND SEALING MACHINE

可根据用户需求设计新机型

We can design new models according to users' needs

用途：

本机适用于碗装、杯装容器的充填与封口，如银耳羹、八宝粥、小米粥等物料。

Applications:

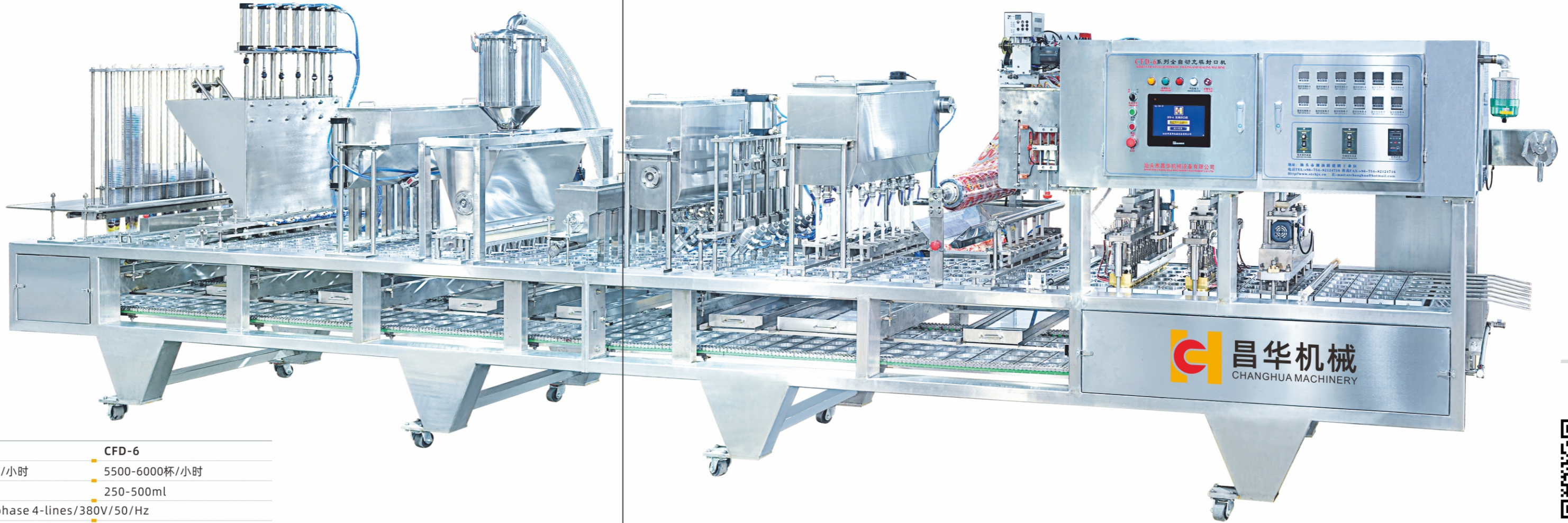
This machine is suitable for filling and sealing bowl and cup containers, such as tremella soup, eight treasure porridge, millet porridge and other materials.

工作流程：

工作流程：自动送碗/杯→自动压杯→自动加银耳→自动加红枣→自动加果肉→自动加生米→充填糖水I→充填糖水II→自动补料→伺服电机放膜→自动打码→电眼检测→封口I→电眼校正→封口II→剪切→收废膜→机械顶杯输出，整个过程全自动化控制。

Work flow:

Automatic feeding bowl/cup→automatic pressing cup → automatic adding tremella →automatic adding jujube→automatic adding pulp→automatic adding raw rice→filling sugar water I→filling sugar water II→automatic feeding→servo motor film setting→automatic coding→electric eye detection→sealing I→electric eye correction→sealing II→shearing→collecting waste film→mechanical top cup output, the whole process is fully automated control.



型号Model	CFD-4	CFD-5	CFD-6
生产速度 Production rate	3500-4400杯/小时	4500-5000杯/小时	5500-6000杯/小时
灌装容量 Filling Volume	250-500ml	250-500ml	250-500ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz		
用气要求 Air Consumption	0.8-1.0 m ³ /min 0.6-0.8Mpa		
机器尺寸 Machine Dimension	L8000xW950xH1900mm	L8000xW1050xH1900mm	L8000xW1150xH1900mm

昌华机械
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CFD系列全自动充填单片膜、卷膜两用封口机

Automatic sealing machine for filling single film and rolling film

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www.stchanghua.com

全自动充填封口机
AUTOMATIC FILLING AND SEALING MACHINE

可根据用户需求设计新机型

We can design new models according to users' needs

用途：

本机适用于杯装果汁、饮料的充填与封口。

本机采用单片膜或卷膜进行封口，用户可根据实际生产需求进行切换，通过触摸屏操作模式选择自动切换。

Applications:

This machine is suitable for filling and sealing cup juice and beverage. This machine adopts single film or roll film for sealing, users can switch according to the actual production demand, and select the automatic switch through the touch screen operation mode.

工作流程：

自动送杯→自动加果肉→定量充填I→定量充填II→自动吸放单片膜→放膜→电眼检测→封口I→电眼校正→封口II→剪切→收废膜→退杯，整个过程全自动化控制。

Work flow:

Automatic cup feeding→fruit meat adding→quantitative filling I→freeze→quantitative filling II→automatic suction and discharge of single film→unwinding film→electric eye detection→sealing I→electric eye correction→sealing II→shearing→collecting waste film→withdrawing cup, the whole process is fully automated control.

型号Model	CFD-4	CFD-6
生产速度 Production rate	3500-4400杯/小时	5000-6000杯/小时
灌装容量 Filling Volume	250-500ml	250-500ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz	
用气要求 Air Consumption	0.8-1.0 m ³ /min 0.6-0.8Mpa	
机器尺寸 Machine Dimension	L5900xW900xH1900mm	L5900xW1100xH1900mm



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昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5

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CFD 系列全自动充填封口机

Automatic filling and sealing machine



可根据用户需求设计新机型

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Applications:

This machine is suitable for filling and sealing small caliber cup's Jelly, juice, pudding, yogurt, leben and other liquid containing fruit meat. It is suitable for liquid and jam materials with different viscosity and packaging containers with different shapes and capacities.

Work flow:

Automatic cup feeding→dust absorption→fruit meat adding→quantitative filling→unwinding film→coding→electric eye detection→sealing I→electric eye correction→sealing II→shearing→collecting waste film→Cleaning template→withdrawing cup, the whole process is fully automated control.

型号Model	CFD-6 (φ62-φ65)	CFD-10 (φ62-φ65)	CFD-12 (φ62-φ65)	CFD-16 (φ38)	CFD-20 (φ38)	CFD-24 (φ38)	CFD-28 (φ38)
生产速度 Production rate	5800-6500杯/小时	9600-10800杯/小时	11500-13000杯/小时	15000-17000杯/小时	19000-21000杯/小时	23000-25000杯/小时	27000-29000杯/小时
灌装容量 Filling Volume	50-300ml	50-300ml	50-200ml	20-100ml	20-100ml	20-100ml	20-100ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz						
用气要求 Air Consumption	0.7-0.8 m ³ /min	0.6-0.8Mpa	0.7-0.8 m ³ /min	0.7-0.8Mpa	0.8-1.0 m ³ /min 0.5-0.8Mpa		
机器尺寸 Machine Dimension	L4200xW950xH1800mm	L4800xW850xH1800mm	L4800xW950xH1800mm	L5500xW850x H1800mm	L5500xW1050x H1800mm	L5500xW1120x H1800mm	L5500xW1250x H1850mm

用途:

本机型适用于小口径杯装的果冻、果汁、布丁、酸奶等含果肉物料的充填与封口。适应不同粘度的液体、果酱的物料；适应不同形状、不同容量的包装容器。

工作流程:

自动送杯→吸尘→加果肉→定量充填→放膜→打码→电眼检测→封口I→电眼校正→封口II→剪切→收废膜→清洗模板→退杯，整个过程全自动化控制。

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昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5



全自动充填封口机

AUTOMATIC FILLING AND SEALING MACHINE

CFD 系列全自动充填封口机 触摸屏 Touchscreen

Automatic filling and sealing machine



可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机型适用于果冻、饮料、布丁等含有果肉的液体的充填与封口。

工作流程:

自动送杯→吸尘→加果肉→定量充填I→定量充填II→放膜→打码→电眼检测→封口I→电眼校正→封口II→剪切→收废膜→退杯，整个过程全自动化控制。



Applications:

This machine is suitable for filling and sealing of jelly, beverage, pudding and other liquid containing fruit meat.

Work flow:

Automatic cup feeding→dust absorption→fruit meat adding→quantitative filling I→ quantitative filling II→unwinding film→coding→electric eye detection→sealing I→electric eye correction→sealing II→shearing→collecting waste film→withdrawing cup, the whole process is fully automated control.

型号Model	CFD-4	CFD-10	CFD-12	CFD-24
生产速度 Production rate	3800-4300杯/小时	9600-10800杯/小时	11500-13000杯/小时	23000-26000杯/小时
灌装容量 Filling Volume	50-350ml	30-250ml	25-150ml	25-50ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz			
用气要求 Air Consumption	0.8-1.0 m ³ /min 0.5-0.7Mpa			
调速方式 Speed control mode	变频调速 Frequency control			
机器尺寸 Machine Dimension	L6000xW800xH1650mm	L6000xW800xH1650mm	L6000xW800xH1650mm	L6000xW800xH1650mm

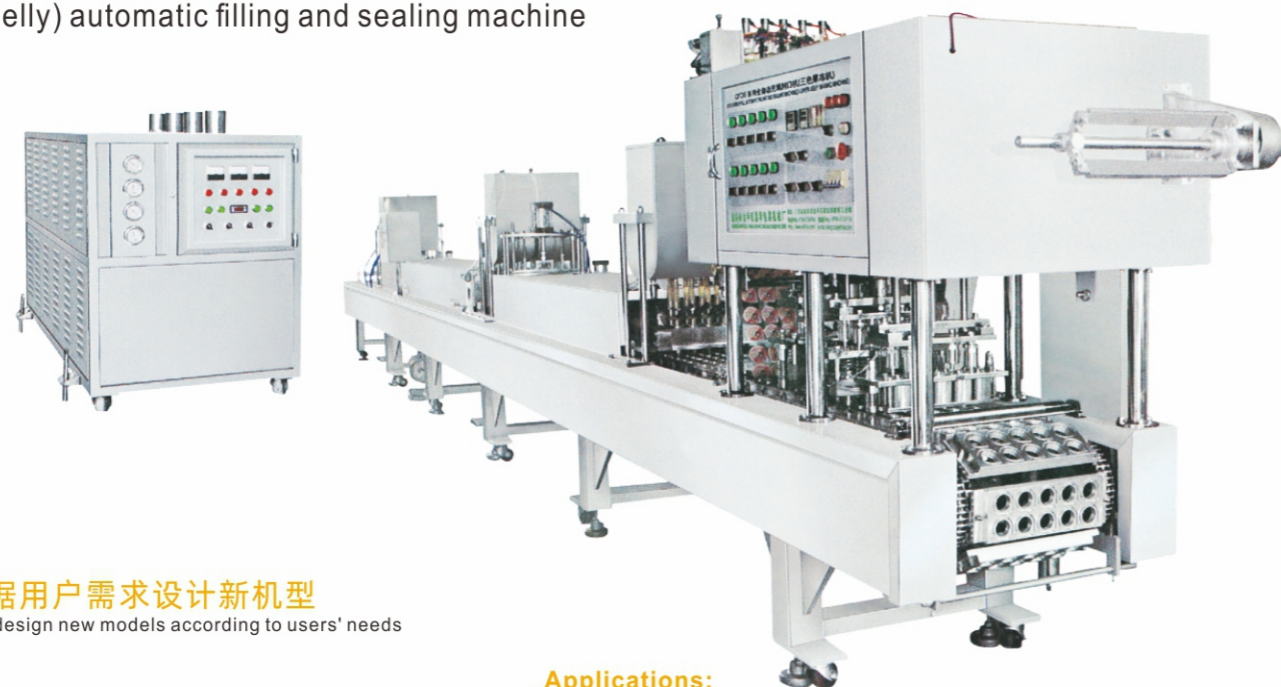


CFDS 系列（双层或三色果冻）全自动充填封口机

(Double or tricolor jelly) automatic filling and sealing machine



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用途：

本机适用于双色或三色的果冻、布丁的充填与封口。
本机配置快速冷冻装置，可分层灌装、冷却，连续生产。

工作流程：

自动送杯→加果肉→定量充填I→冷冻→定量充填II→放膜→
电眼检测→封口I→电眼校正→封口II→剪切→收废膜→清洗模
板→退杯，整个过程全自动化控制。

Applications:

This machine is suitable for filling and sealing of two-color or three-color jelly and pudding.
This machine is equipped with rapid freezing device, which can be layered filling, cooling and continuous production.

Work flow:

Automatic cup feeding→fruit meat adding→quantitative filling I→freeze→quantitative filling II→unwinding film→electric eye detection→sealing I→electric eye correction→sealing II→shearing→collecting waste film→Cleaning template→withdrawing cup, the whole process is fully automated control.

型号Model	CFDS-4	CFDS-6	CFDS-12
生产速度 Production rate	3600-4000杯/小时	5500-6000杯/小时	10000-12000杯/小时
灌装容量 Filling Volume	30-120ml	20-100ml	20-100ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz		
用气要求 Air Consumption	0.7-0.8 m ³ /min 0.5-0.7Mpa		
机器尺寸 Machine Dimension	L11000xW1000xH1800mm	L11000xW1000xH1800mm	L11000xW1000xH1800mm



全自动充填封口机

AUTOMATIC FILLING AND SEALING MACHINE

CHCFD系列自动真空封口机

Automatic vacuum sealing machine



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可根据用户需求设计新机型

We can design new models according to users' needs

用途：

本机适用于杯装/碗装物料的充填与真空封口。适应不同形状、不同容量的包装容器。

工作流程：

人工放物料→定量充填→放膜→电眼检测→真空封口I→电
眼校正→真空封口II→剪切→收废膜→退杯，整个过程自动化
控制。

Applications:

This machine is suitable for filling and vacuum sealing of cup / bowl materials. It is suitable for packaging containers with different shapes and capacities.

Work flow:

Manual material release→quantitative filling→film release→electric eye detection→vacuum sealing I→electric eye correction→vacuum sealing II→shearing→collecting waste film→withdrawing cup, the whole process is automated control.



型号Model	CHCFD-4	CHCFD-5	CHCFD-6
生产速度 Production rate	2500-3300杯/小时	3000-3800杯/小时	3600-4600杯/小时
灌装容量 Filling Volume	250-500ml	250-500ml	250-500ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz		
用气要求 Air Consumption	0.7-0.8 m ³ /min 0.5-0.8Mpa		
机器尺寸 Machine Dimension	L5000xW860xH2100mm	L5000xW960xH2100mm	L5000xW1060xH2100mm

昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5

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CHXG-4C 全自动自立袋充填旋盖机

Full-automatic self-supporting bag filling capping machine



可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机适用于各种带吸嘴的软包装的灌装与旋盖。如矿泉水、富氢水、美容水等。

自动送盖提升机及成品输送机为客户自选购设备，客户可根据实际生产需求采购，实现更自动化、快速的生产。

工作流程:

自动送袋→自动测袋→自动定量灌装→自动充氮气（吹气）→自动清洗吸嘴→自动理盖→自动套盖→套盖检测→自动旋盖（采用永磁力控制扭力）→自动退袋→平行输送，整个流程全自动化控制。

Work flow:

Automatic bag feeding→automatic bag free detection→manual bag hanging→automatic quantitative filling→automatic nitrogen filling (blowing) →automatic cleaning suction nozzle→automatic cap sort out→automatic cap-falling→cap-falling detection→automatic cap-turning (using permanent magnetic force to control torque)→automatic bag withdrawing→parallel transport. Except for manual bag hanging, the whole process is fully automatic control.

Applications:

This machine is suitable for filling and spinning cover of all kinds of soft packing bags with suction nozzle, such as mineral water, hydrogen rich water, beauty water, etc. Automatic cover feeder and finished product conveyor are optional equipment for customers. Customers can purchase according to the actual production demand to achieve more automatic and efficient production.

型号Model	CHXG-4C
生产速度 Production rate	2800-3600袋/小时
灌装容量 Filling Volume	250-550ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7 m ³ /min 0.5-0.8Mpa
机器尺寸 Machine Dimension	L3330xW2900xH2350mm

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观看机械视频



昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5

品质保障 QUALITY
范围广泛 WIDELY
权威认证 CERTIFICATION
耐用性高 DURABLE

自立袋充填旋盖机
SELF-SUPPORTING BAG FILLING AND CAPPING MACHINE

CHXG-5C 全自动自立袋充填旋盖机

Full-automatic self-supporting bag filling capping machine



可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机适用于各种带吸嘴的软包装的灌装与旋盖。如豆奶、牛奶、酸奶等。

自动送盖提升机及成品输送机为客户自选购设备，客户可根据实际生产需求采购，实现更自动化、快速生产。充氮机由客户自备。

工作流程:

自动送袋→自动测袋→自动定量灌装→自动充氮气（吹气）→自动清洗吸嘴→自动理盖→自动套盖→套盖检测→自动旋盖（采用永磁力控制扭力）→自动退袋，整个流程全自动化控制。

Work flow:

Automatic bag feeding→automatic bag free detection→manual bag hanging→automatic quantitative filling→automatic nitrogen filling (blowing) →automatic cleaning suction nozzle→automatic cap sort out→automatic cap-falling→cap-falling detection→automatic cap-turning (using permanent magnetic force to control torque)→automatic bag withdrawing. Except for manual bag hanging, the whole process is fully automatic control.

Applications:

This machine is suitable for filling and spinning cover of all kinds of soft packing bags with suction nozzle, such as soy milk, milk, yogurt, etc. Automatic cover feeder and finished product conveyor are optional equipment for customers. Customers can purchase according to the actual production demand to achieve more automatic and efficient production. The nitrogen filling machine is provided by the customer.

型号Model	CHXG-5C
生产速度 Production rate	5300-5800袋/小时
灌装容量 Filling Volume	150-350ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7 m ³ /min 0.5-0.8Mpa
机器尺寸 Machine Dimension	L4080xW2680xH2300mm

昌华机械专利号ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5

CHANGHUA MACHINERY
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CHXG-6D 全自动自立袋充填旋盖机

Full-automatic self-supporting bag filling capping machine



可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机型适用于各种带吸嘴的软包装袋的灌装与旋盖。如米酒、酱料等。

本机型智能化控制，配备以太网远程实时监控设备，用户适时在远端（办公室）配套监控设备（PC电脑），便可实现生产监控及数据传输等功能；用户可根据实际需求配置该功能。

工作流程:

自动送袋→自动测袋→自动定量灌装→自动充氮气（吹气）→自动清洗吸嘴→自动理盖→自动套盖→套盖检测→自动伺服旋盖（伺服电机独立控制旋盖）→自动退袋，整个流程全自动化控制。

Work flow:

Automatic bag feeding→automatic bag free detection→manual bag hanging→automatic quantitative filling→automatic nitrogen filling (blowing) →automatic cleaning suction nozzle→automatic cap sort out→automatic cap-falling→cap-falling detection→automatic servo cap-turning (using servo motor independent control cap-turning)→automatic bag withdrawing. Except for manual bag hanging, the whole process is fully automatic control.

Applications:

This machine is suitable for filling and spinning cover of all kinds of soft packing bags with suction nozzle, such as rice wine, sauce, etc.

The intelligent control of this model is equipped with Ethernet remote real-time monitoring equipment, and the user can timely set monitoring equipment (PC computer) in the remote (Office) to realize production monitoring, data transmission and other functions; the user can configure this function according to the actual needs.

型号Model	CHXG-6D
生产速度 Production rate	6000-6500袋/小时
灌装容量 Filling Volume	50-250ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7 m ³ /min 0.5-0.8Mpa
机器尺寸 Machine Dimension	L3795xW3145xH2230mm

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观看机械视频



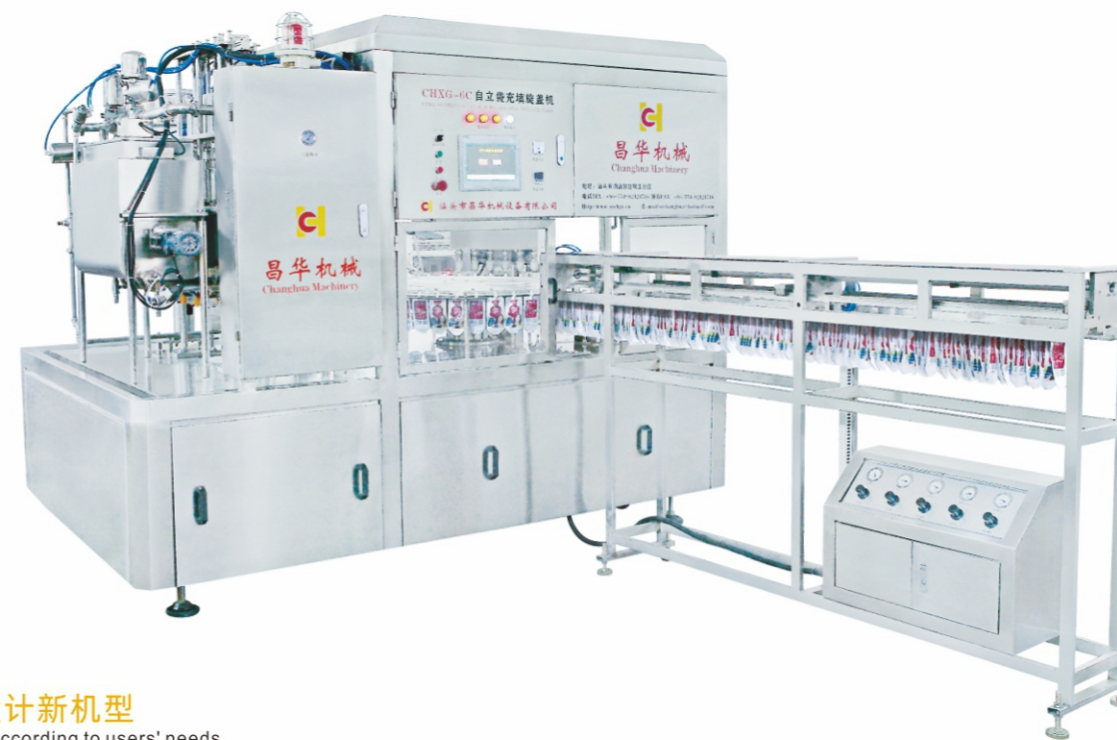
昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5



自立袋充填旋盖机
SELF-SUPPORTING BAG FILLING AND CAPPING MACHINE

CHXG-6C 全自动自立袋充填旋盖机

Full-automatic self-supporting bag filling capping machine



可根据用户需求设计新机型

We can design new models according to users' needs

用途:

本机型适用于各种带吸嘴的软包装袋的灌装与旋盖。如吸吸果冻、牛奶、果酱、龟苓膏、调味品及洗涤用品等。

工作流程:

自动送袋→自动测袋→自动定量灌装→自动充氮气（吹气）→自动清洗吸嘴→自动理盖→自动套盖→套盖检测→自动旋盖（采用永磁力控制扭力）→自动退袋，整个流程全自动化控制。

Work flow:

Automatic bag feeding→automatic bag free detection→manual bag hanging→automatic quantitative filling→automatic nitrogen filling (blowing) →automatic cleaning suction nozzle→automatic cap sort out→automatic cap-falling→cap-falling detection→automatic capping (using permanent magnetic force to control torque)→automatic bag withdrawing. Except for manual bag hanging, the whole process is fully automatic control.

Applications:

This machine is suitable for filling and spinning cover of all kinds of soft packing bags with suction nozzle, such as sucking jelly, milk, jam, guiling paste, seasoning and washing articles, etc.

型号Model	CHXG-6C
生产速度 Production rate	6000-6500袋/小时
灌装容量 Filling Volume	50-250ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7 m ³ /min 0.5-0.8Mpa
机器尺寸 Machine Dimension	L3900xW2200xH2200mm

昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5



CHXG-6A 自动自立袋充填旋盖机

Automatic self-supporting bag filling capping machine

CHANGHUA MACHINERY
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可根据用户需求设计新机型

We can design new models according to users' needs

用途：

本机适用于各种带吸嘴的软包装袋的灌装与旋盖。如吸吸果冻、牛奶、果酱、龟苓膏、调味品及洗涤用品等。

工作流程：

人工挂袋→自动定量灌装→自动充氮气（吹气）→自动清洗吸嘴→自动理盖→自动套盖→套盖检测→自动旋盖（采用永磁力控制扭力）→自动退袋，除人工挂袋部分，其余流程全自动化控制。

Work flow:

Manual bag hanging→automatic quantitative filling→automatic nitrogen filling (blowing)→automatic cleaning suction nozzle→automatic cap sort out→automatic cap-falling→cap-falling detection→automatic cap-turning (using permanent magnetic force to control torque)→automatic bag withdrawing. Except for manual bag hanging, other processes are fully automatic control.

Applications:

This machine is suitable for filling and spinning cover of all kinds of soft packing bags with suction nozzle, such as sucking jelly, milk, jam, guiling paste, seasoning and washing articles, etc.

型号Model	CHXG-6A
生产速度 Production rate	5500-6000袋/小时
灌装容量 Filling Volume	50-250ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7 m ³ /min 0.5-0.8Mpa
机器尺寸 Machine Dimension	L2370xW1690xH2000mm

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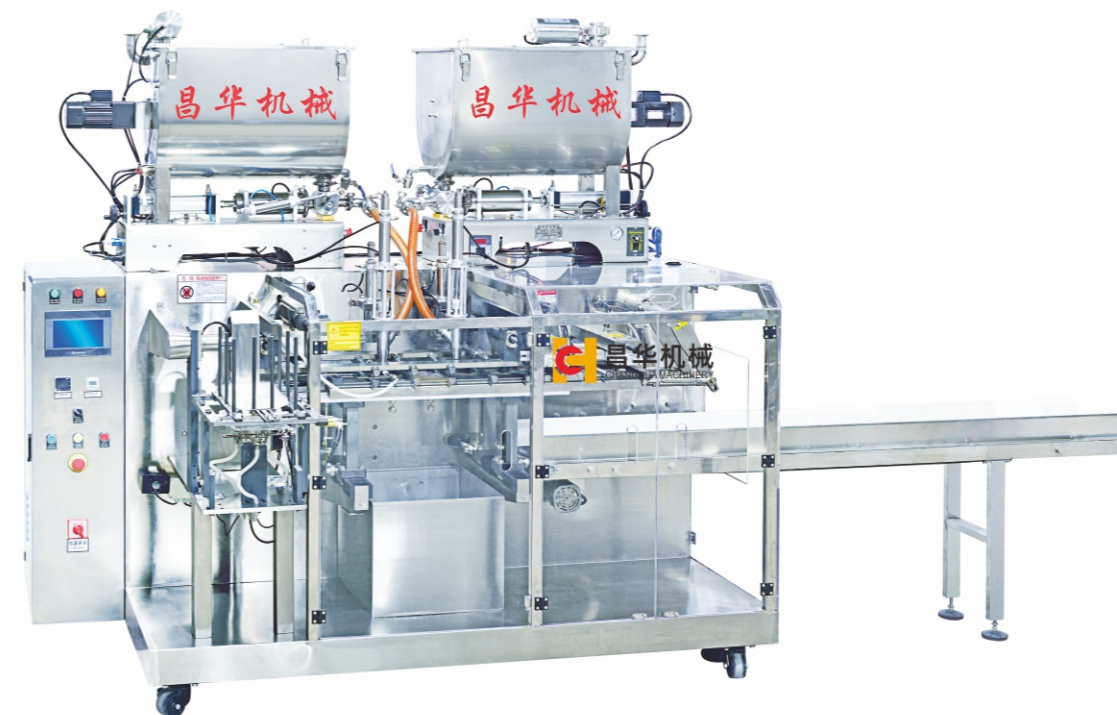
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观看机械视频



CHGD-210 水平给袋式包装机

Horizontal premade bag packing machine



适用范围：

固体类：糖果、花生、青豆、开心果、膨化食品等。
颗粒类：豆类、结晶味精、种子、鸡精、瓜子、肥料、饲料等
粉剂类：调味品、奶粉、葡萄糖、生粉、粉剂物料的包装。
液体类：酱油、米醋、果汁、饮料、液体物料的包装。
酱体类：番茄酱、辣椒酱、豆瓣酱、酱体物料的包装。
化妆品类：面膜粉、面膜液、洗衣液、化妆品类物料的包装。

Application:

Grains: candy, peanuts, green beans, pistachios, puffed foods, etc.
Particles: Beans, crystal monosodium glutamate, seed, chicken essence, melon seed, fertilizer, feed, etc.
Powder: Condiment, Milk Powder, Glucose, Cornstarch, Etc
Liquid: Soy Sauce, Vinegar, Fruit Juice, Beverage, Etc
Jam: Ketchup, Chili Sauce, Broad Bean Sauce, Etc
Cosmetics: Facial Mask, Laundry Detergent, Shower Gel, Shampoo, Etc

可根据用户需求设计新机型

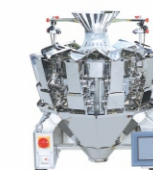
We can design new models according to users' needs

包装袋类型Applicable Material	四边封袋、三边封袋 Four side sealing bag、Three side sealing bag
生产速度 Production rate	1800-3000袋/小时
灌装容量 Filling Volume	100-500g
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7 m ³ /min 0.65-0.7Mpa
机器尺寸 Machine Dimension	2140x1366x2500mm (L x W x H)

品质保障 QUALITY
范围广泛 WIDELY
权威认证 CERTIFICATION
耐用性高 DURABLE

给袋式包装机
PREMADE BAG PACKING MACHINE

可配套下料系统Can Choose Feed Material System:



电子组合秤
Composite Electronic Scale



Z型自动上料机
Z Type Automatic Feeding Machine



螺杆提升机
Powder Feeding Machine



液剂计量泵
Liquid Metering Pump





CHGD-85D 水平给袋式异形袋包装机

Horizontal special shape bags packing machine



CHGD-110S 水平式双给袋包装机

Horizontal double premade bags packing machine



CHGD-85S 水平双给袋异型包装机

Horizontal double special shape bags packing machine



CHGD-110S 水平式双给袋包装机

Horizontal double premade bags packing machine



昌华机械专利号：ZL2021201443400.3、202120144064.4 ZL202120144242.3 ZL202120143397.5



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CHZX-6 直线式灌装机

Linear filling machine



可根据用户需求设计新机型

We can design new models according to users' needs

用途：

本机适用于灌装各类酱料（如番茄酱、辣椒酱、含米粒米酒、各种水果酱、果泥酱等）粘稠物料，高浓度及含果肉或颗粒饮料的定量灌装。

分瓶机为客户自选购设备，客户可根据实际生产需求采购，实现更自动化快速生产。

本机型适用于两种不同瓶身容器的分瓶与灌装，用户可根据实际生产需求进行切换，通过触摸屏操作模式选择自动切换。

The bottle dividing machine is the equipment selected by customers themselves. Customers can purchase according to the actual production demand to realize more automatic and efficient production.

This machine is suitable for bottle dividing and filling of two different bottle body containers. It can be switched according to the actual production needs of customers, and it can be switched automatically through the operation mode of touch screen.

Applications:

This machine is suitable for filling all kinds of sauces (such as tomato sauce, chili sauce, rice wine with rice grains, all kinds of fruit jam, jam, etc.) viscous materials, high concentration and quantitative filling of drinks containing pulp or granules.

型号Model	CHZX-6
生产速度 Production rate	1800-2200瓶/小时
灌装容量 Filling Volume	MAX ≤1.2L
适应瓶径 Adapt to bottle diameter	Φ80-100mm
适应瓶高 Adapt to bottle height	80-220mm
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
机器尺寸 Machine Dimension	L5300xW1300xH2200mm



瓶装灌装机
BOTTLE FILLING MACHINE



洗瓶灌装生产线

Bottle washing and filling production line



工作流程：

进瓶→洗瓶→风干→出瓶→灌装。

该生产线专用于瓶子容器的清洗及瓶装物料的灌装。由进瓶输送带、洗瓶风干机、出瓶输送带及直线式玻璃瓶灌装机组成。

Work flow:

Enter the bottle→wash the bottle→air dry→leave the bottle→filling.

The production line is dedicated to the cleaning of bottle containers and the filling of bottled materials. It is composed of bottle feeding conveyor, bottle washing and air drying machine, bottle discharging conveyor and linear glass bottle filling machine.

CHXP 对夹式洗瓶机

Double clip bottle washing machine



可根据用户需求设计新机型

We can design new models according to users' needs

本机专用于瓶子容器的清洗，适用于各种不同形状容器，如玻璃瓶、易拉罐、PET等塑料瓶。操作方便，维护简单，瓶型间的变换只需简单调整，不需更换零件，碎屏率低。

The production line is dedicated to the cleaning, suitable for all kinds of containers with different shapes, such as glass bottle, pop can, pet and other plastic bottles. It is easy to operate, easy to maintain, easy to adjust, no need to replace parts, low screen breakage rate.

型号Model	CHXP
生产速度 Production rate	4800-8000瓶/小时
适应瓶径 Adapt to bottle diameter	Φ50-120mm
适应瓶高 Adapt to bottle height	80-220mm
喷水压力 Spray pressure	0.3-0.5Mpa
喷气压力 Jet pressure	0.3-0.5Mpa
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
机器尺寸 Machine Dimension	L5500xW4300xH1500mm

CHGZP-18 全自动活塞式浓酱充填机

Automatic piston type thick sauce filling machine

可根据用户需求设计新机型

We can design new models according to users' needs



用途：

本机适用于灌装各类酱料（如番茄酱、辣椒酱、含米粒米酒、各种水果酱、果泥酱等）粘稠物料，高浓度及含果肉或颗粒饮料的定量灌装。

Applications:

This machine is suitable for filling all kinds of sauces (such as tomato sauce, chili sauce, rice wine with rice grains, all kinds of fruit jam, jam, etc.) viscous materials, high concentration and quantitative filling of drinks containing pulp or granules.

型号Model	CHGZP-18
生产速度 Production rate	3600-7200瓶/小时
灌装容量 Filling Volume	100-1000ml
适应瓶径 Adapt to bottle diameter	Φ50-120mm
适应瓶高 Adapt to bottle height	80-220mm
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
机器尺寸 Machine Dimension	L3000xW1800xH2400mm

CFR 系列塑料软瓶充填封口机

Series plastic soft bottle filling and sealing machine



可根据用户需求设计新机型
We can design new models according to users' needs

用途：
本机型专用于小瓶口的聚乙烯塑料软瓶的充填与封口，适用于果汁、饮料、奶制品等粘度较小的物料。
Applications:
This machine is specially used for filling and sealing of bottle mouth polyethylene plastic soft bottles, and is suitable for large-scale production of juice, beverage, dairy products and other materials with low viscosity.

工作流程：
人工挂瓶→自动吹气→定量灌装→去泡→自动溢流清洗→自动加热→自动封口→自动退瓶，除人工挂瓶外，其余均由机器自动完成。
Work flow:
Manual bottle hanging→automatic blowing→quantitative filling→defoaming→automatic overflow cleaning→automatic heating→automatic sealing→automatic bottle withdrawal. Except manual bottle hanging, the rest are automatically completed by machine.

型号Model	CFR-4	CFR-6
生产速度 Production rate	2800-3200瓶/小时	3800-4000瓶/小时
灌装容量 Filling Volume	35-200ml	35-200ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz	
用气要求 Air Consumption	0.7-0.8 m ³ /min	0.5-0.7Mpa
机器尺寸 Machine Dimension	L3600xW1000xH2500mm	L3600xW1000xH1800mm

CFRS 塑料软瓶充填封口机

Plastic soft bottle filling and sealing machine



可根据用户需求设计新机型
We can design new models according to users' needs

用途：
本机型专用于聚乙烯塑料软瓶的充填与封口，适用于果汁、饮料、奶制品等液体大规模生产。
Applications:
This machine is specially used for filling and sealing of polyethylene plastic soft bottles, and is suitable for large-scale production of juice, beverage, dairy products and other liquids.

工作流程：
人工挂瓶→自动吹气→自动旋转循环式定量灌装→去泡→自动溢流清洗→自动加热→自动封口→自动退瓶，除人工挂瓶外，其余均由机器自动完成。
Work flow:
Manual bottle hanging→automatic blowing→automatic rotary circulation quantitative filling→defoaming→automatic overflow cleaning→automatic heating→automatic sealing→automatic bottle withdrawal. Except manual bottle hanging, the rest are automatically completed by machine.

型号Model	CFRS-40
生产速度 Production rate	8000-11000瓶/小时
灌装容量 Filling Volume	40-100ml
用电要求 Machine Power	三相四线380V/50/Hz 3-phase 4-lines/380V/50/Hz
用气要求 Air Consumption	0.7-0.8 m ³ /min 0.5-0.7Mpa
机器尺寸 Machine Dimension	L3500xW1300xH2500mm

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